

ILLUSTRUM™

LEATHERED ADDITIVE

DESCRIPTION

ILLUSTRUM™ Leathered Additive is a solvent-based texturing additive for use with ILLUSTRUM™ 3100 that reduces gloss and creates a fine, textured finish.

FEATURES and BENEFITS

- Gloss reduction
- Fine texture creates a molded-plastic appearance
- Increase mar resistance

PROPERTIES

Mix Ratio by Volume:

3100 Resin	3
3100 Activator	1
Leathered Additive	1
Solids (Wt %)	33
Solids (Vol %)	32
VOC	595 g/L

STORAGE

Store in a cool, dry place for product integrity.
 Store in tightly sealed containers to protect from moisture and foreign materials.

PRODUCT SAFETY

An SDS is available from Quantum Chemical

AVAILABILITY

ILLUSTRUM™ Leathered Additive
 is available in 1 US Gallon and 5 US Gallon Pails.

APPLICATION

Mix ILLUSTRUM™ Leathered Additive by shaking or stirring prior to use. Add 1 part to ILLUSTRUM™ 3100.

COLOUR COAT

Measure 3 parts of 3100 Resin, 1 part of 3100 Activator, 1 part ILLUSTRUM Leathered Additive, and the minimum amount of pigment concentrate to achieve desired hiding. Depending on the colour, this could be about 0.5-2 parts, but it is recommended to test a small area when using a new colour. Mix thoroughly and apply 1 cross-coat followed by a second cross-coat within 1-5 minutes. For smoothest finish and best spray quality, spray within 15 minutes of mixing.

MIXING RATIO



Colour Recommendation



CLEAR COAT

A clear coat is highly recommended as it will enhance gloss and weathering performance. Measure 3 parts of 3100 Resin, 1 part of 3100 Activator and 1 part ILLUSTRUM Leathered Additive. Mix thoroughly, filter, and apply 1 cross-coat followed by a second cross-coat after 1-5 minutes. To achieve the smoothest finish, spray material within 15 minutes of mixing.

MIXING RATIO

